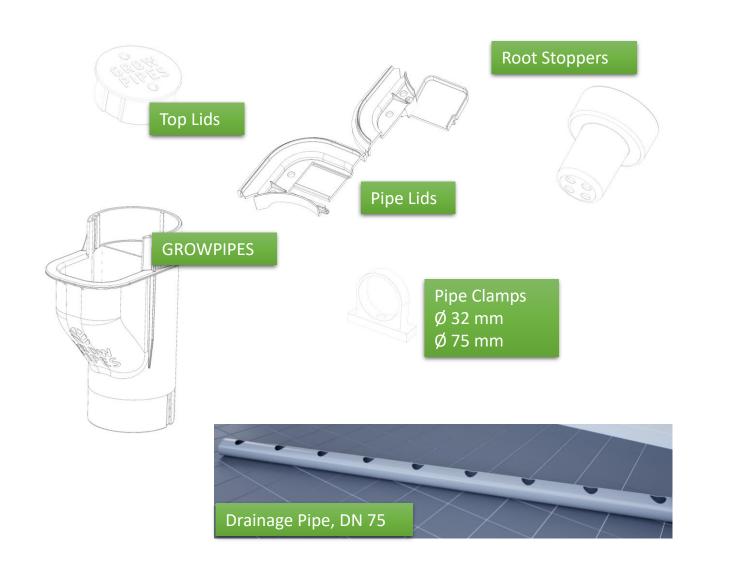


Assembly guide

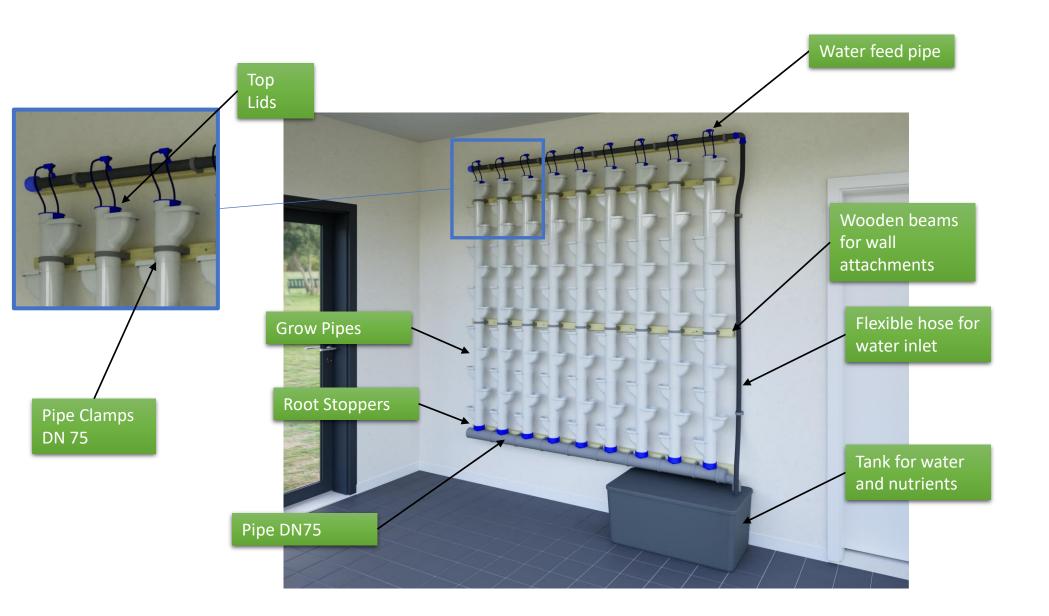


The required parts are listed below. The quantity and dimensions of pipes, hoses, etc., will vary depending on the size of the installation. This guide shows an example.



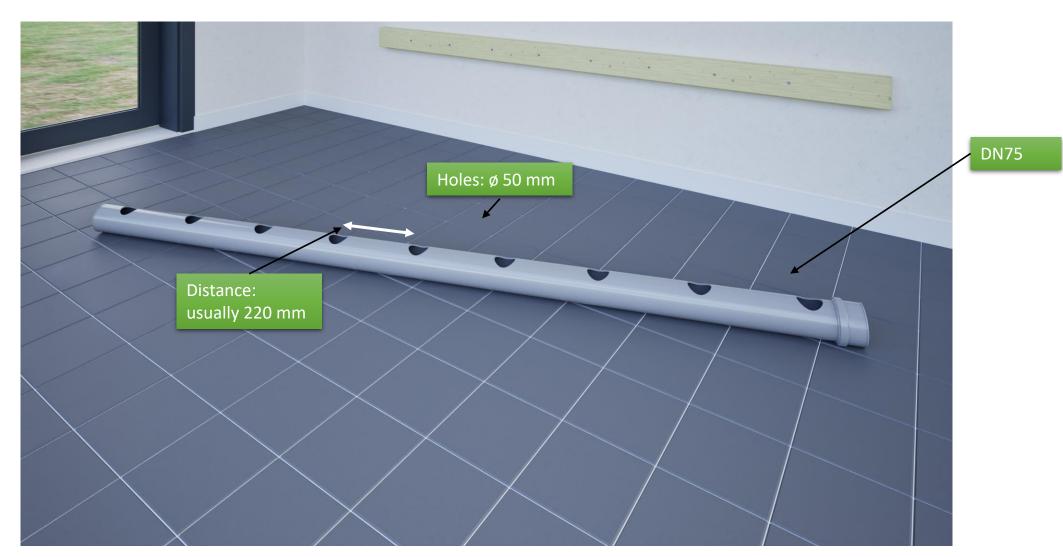






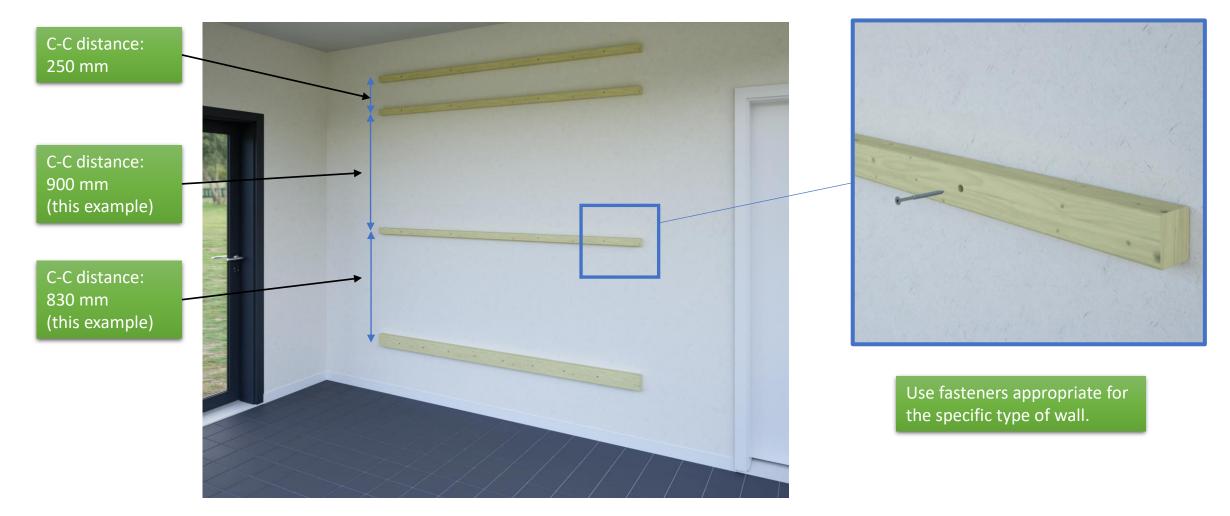


Drill holes for the Root Stoppers in the drainage pipe, each with a diameter of 50 mm. The spacing between the holes can vary, with a commonly effective distance of 220 mm, suitable for most crops. A standard hole saw will suffice; ensure to deburr the edges and thoroughly clean the pipe of any remaining plastic residue.



GROW PIPES

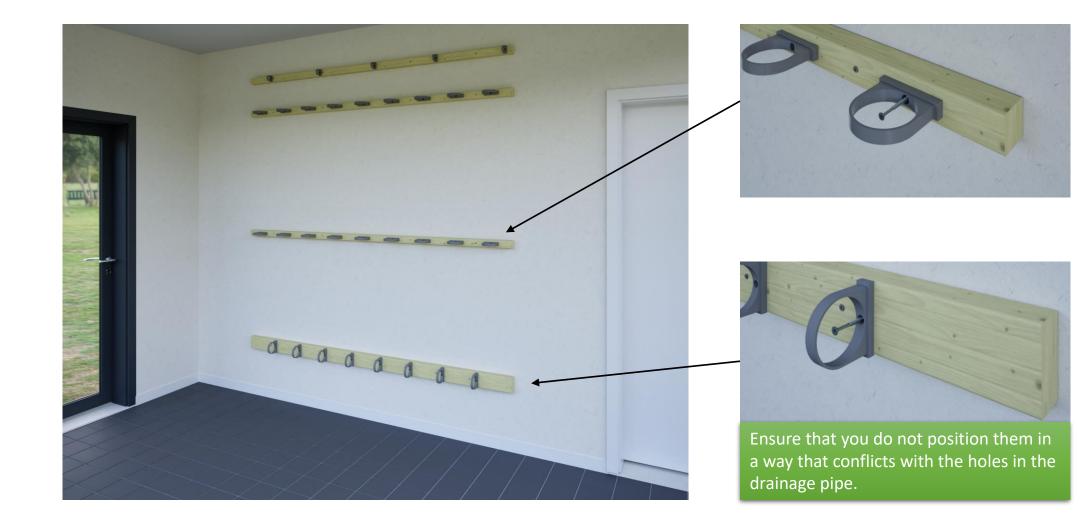
Prepare the wooden beams by drilling holes in them. Securely mount the beams on the wall using screws and wall plugs appropriate for the specific type of wall. The measurements provided below are tailored for this particular example. Each pipe measures 150 mm in height. Adjust the dimensions accordingly by adding or removing multiples of 150 mm based on the desired number of pipes.





Attach the Pipe Clamps to the wooden beams using wooden screws.





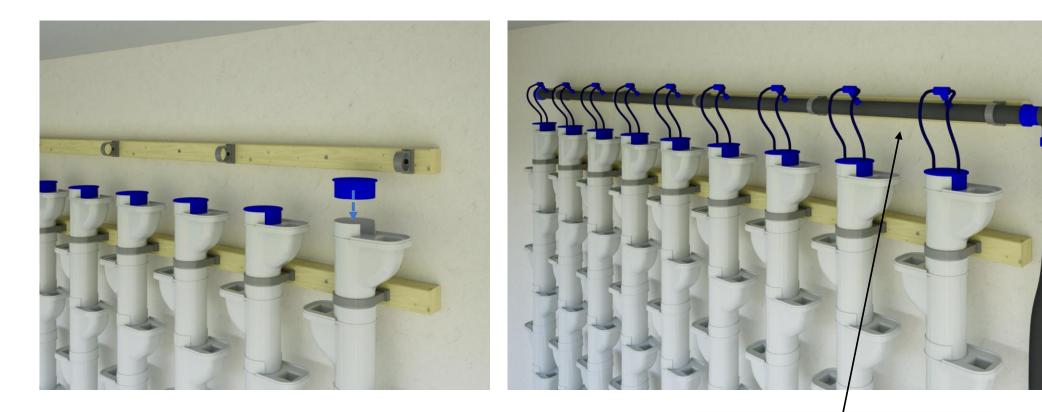
Insert the Root Stoppers and the Growpipes into the drainage pipe and close the pipe clamps.





Insert the Top lids, mount the feed pipe and connect the feed hose.





Feed Pipe mounted with connectors and hose. (see separate instruction manual)

Cut the lid of the water tank and make two holes for the feeding hose and the drainage pipe in one part. This way, you can lift the other half of the lid without needing to remove the hose and the pipe. Also, assemble the submersible pump on the hose.

